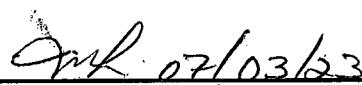
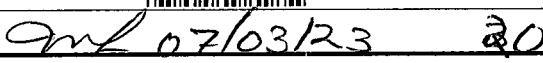
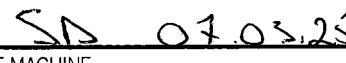
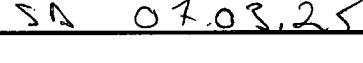
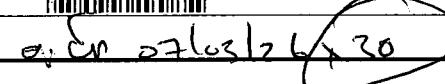


Date: Wednesday, 3/21/2007 3:41:02 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: END CAP		
Job Number	: 31408		Part Number	: D28501		
Estimate Number	: 11674		Drawing Number	: D2850 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 3/21/2007		S.O. No.	: N/A		
Prsht Rev.	: NC		Drawing Revision	: A		
First Issue	: N/A		Material	: N/A		
Previous Run	: 29848		Due Date	: 4/20/2007 Qty: 20 Um: Each		
Written By						
Checked & Approved By						
Comment	: Est. B 98.12.07		Changed folio	DM		

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description:
1.0	M6061T6B2500X01500	6061-T6 Bar 2.5" x 1.5"
		
Comment: Qty.: 0.3368 f(s)/Unit Total : 6.7368 f(s)  6061-T6 Bar 2.5" x 1.5" 6061-T6 2.5" X 1.5" Batch <u>M10974</u>  07/03/23 20		
2.0	BAND SAW	BAND SAW
		
Comment: Cut blanks: 3.8"  07/03/23 20		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
		
Comment: HAAS CNC VERTICAL MACHINING #1 Machine per Folio D2850-1 Deburr and Tumble  SD 07.03.25		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE  SD 07.03.25		
5.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK  SD 07.03.25		
6.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location:  (20) SD		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/21/2007 3:41:02 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: END CAP

Job Number: 31408

Part Number: D28501

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

03/21/07 36

Job Completion



3/21/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31408
Description: High Float Step End Bracket	Part Number:	D2850-1
Inspection Dwg: D2850 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

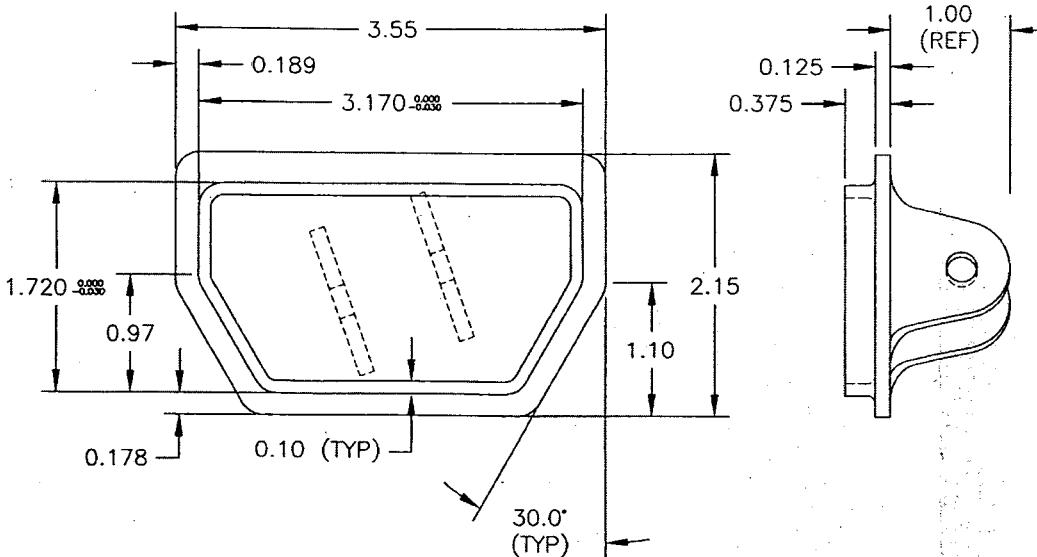
X First Article Prototype

Measured by:	SD
Date:	07.03.24

Audited by: ✓
Date: 07/03/24

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.06.05	New Issue	KJ/JLM	<i>[Signature]</i>



D2850-1 (SHOWN)

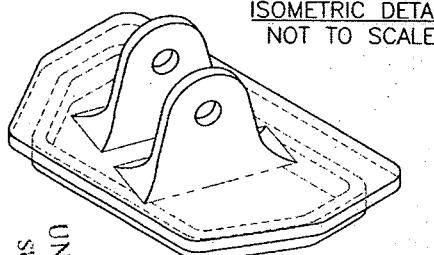
D2850-2 (OPPOSITE)

MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8)

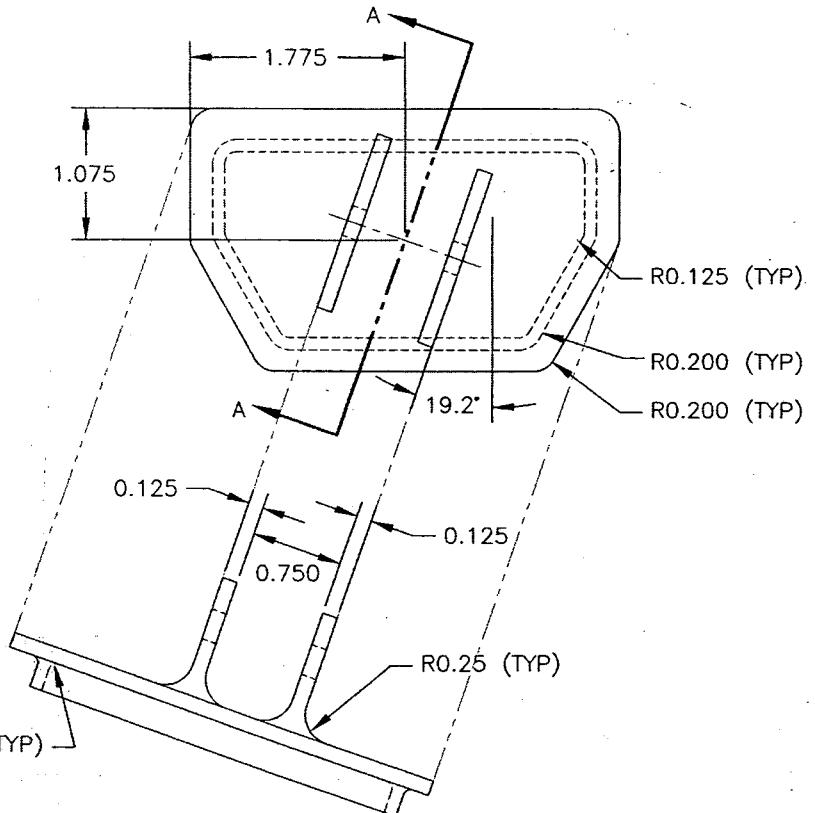
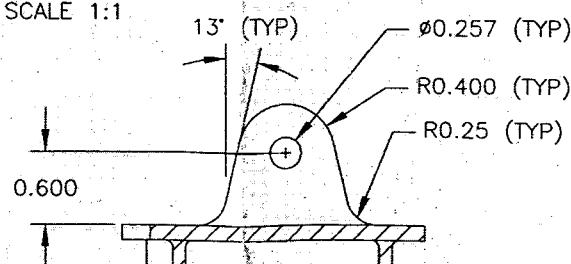
FINISH: NONE

BREAK ALL SHARP EDGES 0.010 TO 0.020

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED



SECTION A-A
SCALE 1:1



RELEASED
95.11.25
COPY SERIALIZED
100

A	98.11.10	NEW ISSUE, REPLACES D2357 REV. A AND D2358 REV. B
DESIGN	DRAWN BY	DART AEROSPACE LTD HANNOVER, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2850
DATE		SHEET 1 OF 1
98.11.10		SCALE 1:1
		TITLE HIGH FLOAT STEP END BRACKET

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SHO^W COPY
ENGINEERING
RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. 31408